

Mount mounting brackets to head unit



9. Connect all required circuit points

Mount head unit to dash board

Place facia plate

Install everything in reverse order to finish installation



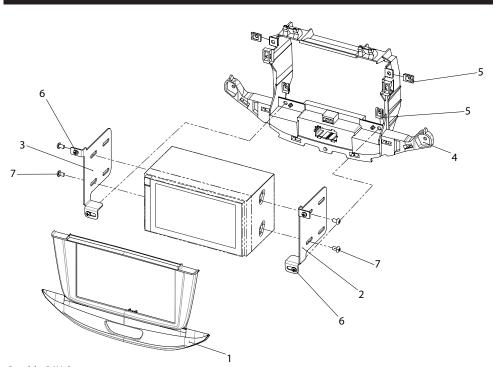
Installation Manual Double DIN Kit

colour: black

part-no.: 381230-32-1

Opel Astra (K) 2015->

Compatible with Double-DIN devices:



Double DIN Set contents

- (1) facia plate
- (2) mounting bracket right
- (3) mounting bracket left
- (4) bracket

- (5) speed nut
- (6) self-tapping convex fillister head screw
- (7) flat headed screw

Installation Manual Double DIN Kit



1. Opel Astra OEM Dashboard



Remove screws (see arrows)



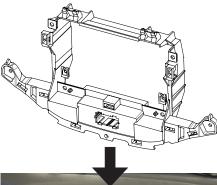
Remove front panel at the right side (see arrows)



6. Remove head unit (unplug all cables carefully before)



Remove panel cover between steering wheel and air vent (see arrows)



7. Remove hazard light switch from OEM panel.

Mount hazard light switch to bracket and connect cable

Install bracket into dash board



4. Remove trim frame (see arrows)



All installation work must be performed by a qualified professional installer only.

The manufacturer / dealer is not liable for any kind of incidential or indirect damages.

